

5/22

DART AEROSPACE LTD	Work Order:	22979
Description: Saddle Spacer	Part Number:	D2877
Drawing: D2877 Rev.A	Qty:	120
		Multiples of 40

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	KA	05.04.13	120
2	METAL	1 blank makes 4 parts Blank: 7.00" x 4.25" (+0.030" - 0.000") Material: 5052-H32/H34 (QQ-A-250/8) 0.100" Thick	MISS 30 BK	05/03/20	30
3	HAAS	Machine per folio D2877	SD	05.04.23	120
4	QC	Inspect Level 2	SD	05.04.23	120
5	QC	Inspect Level 8	TE	05.04.23	120
6	METAL	Tumble	SP	05.04.23	120
7	METAL	Deburr any rough edges after tumbling	ml	05-05-24	120
8	METAL Finishing	Acid etch and Alodine as per QSI 005 4.1	FF	05/06/1	120
9	QC	Inspect Level 7	J	05-06-20	120
10	STORES	Identify and stock	CL	05/06/20	119
11	EXPEDITING	Close W/O Cost / part: 1.06 1.05	05/06/23 AP	05/06/21	119

Rev	Date	Change	Revised By	Approved
A.	99.10.12	New Issue	EC	
B	00.05.19	Added inspect level 8	EC	

RELEASED

EC 00.05.24

04.01.21
HJ #

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

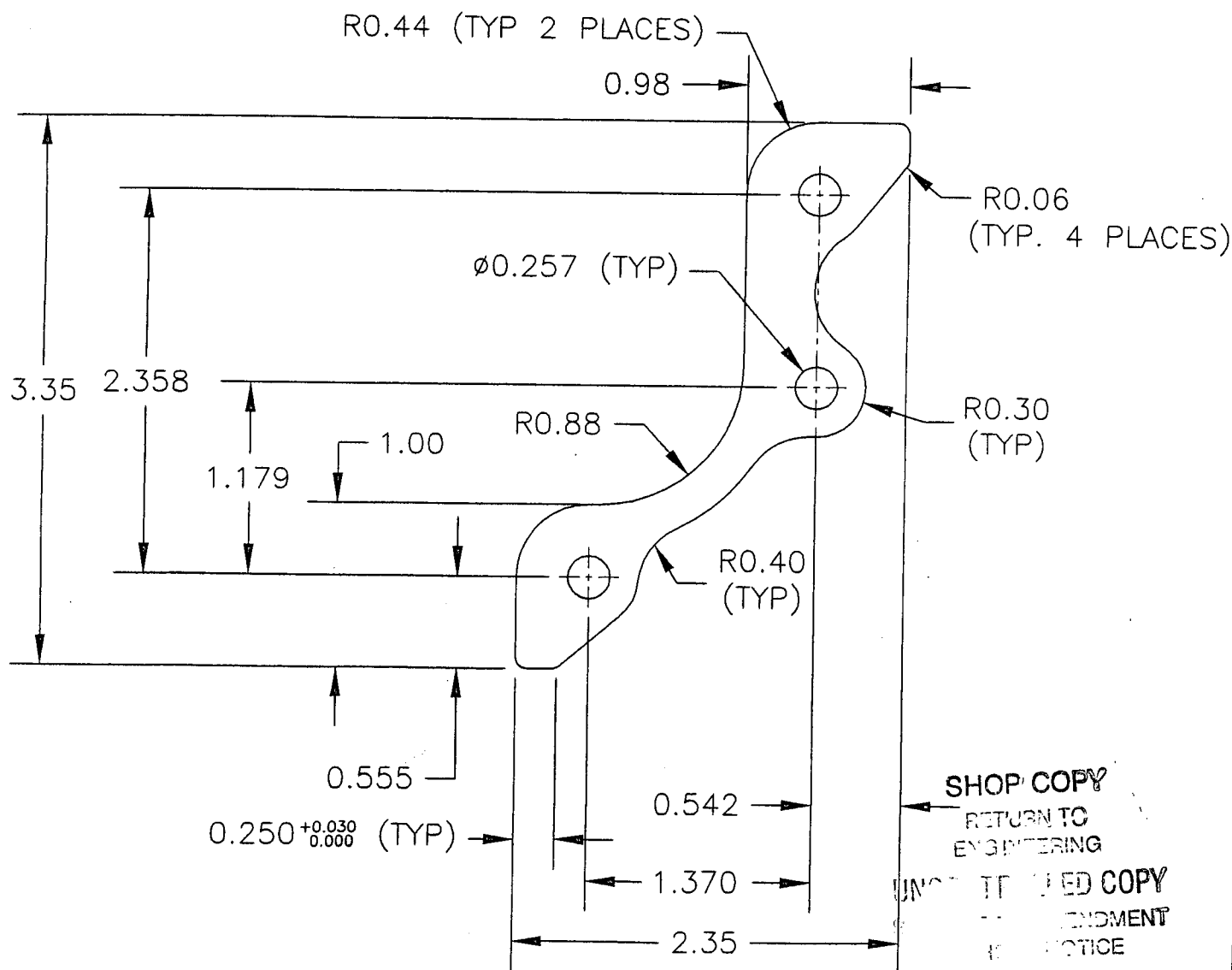
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MA</i>	APPROVED <i>JS</i>	DRAWING NO. D2877	REV. A SHEET 1 OF 1
DATE 99.02.23		TITLE SADDLE SPACER	SCALE 1:1
A	99.02.23	NEW ISSUE	

RELEASED
99.04.27 DS



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UNCONTROLLED COPY
NO AMENDMENT
NOTICE

WORK ORDER
NO. 22979

MATERIAL: 5052-H32/H34 (QQ-A-250/8) 0.100 THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 11, 2005
07:31 am

Work Order No : 0022979
Project Name : D2877
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D2877
Description : Saddle Spacer
Manufactured : Yes
Amount Req'd : 120
Amount Done : 0
Start Date : 04-08-05
Est Finish Date : 05-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00